

Production Completion Package Available models: SEEV-A/SEEV-A-HD

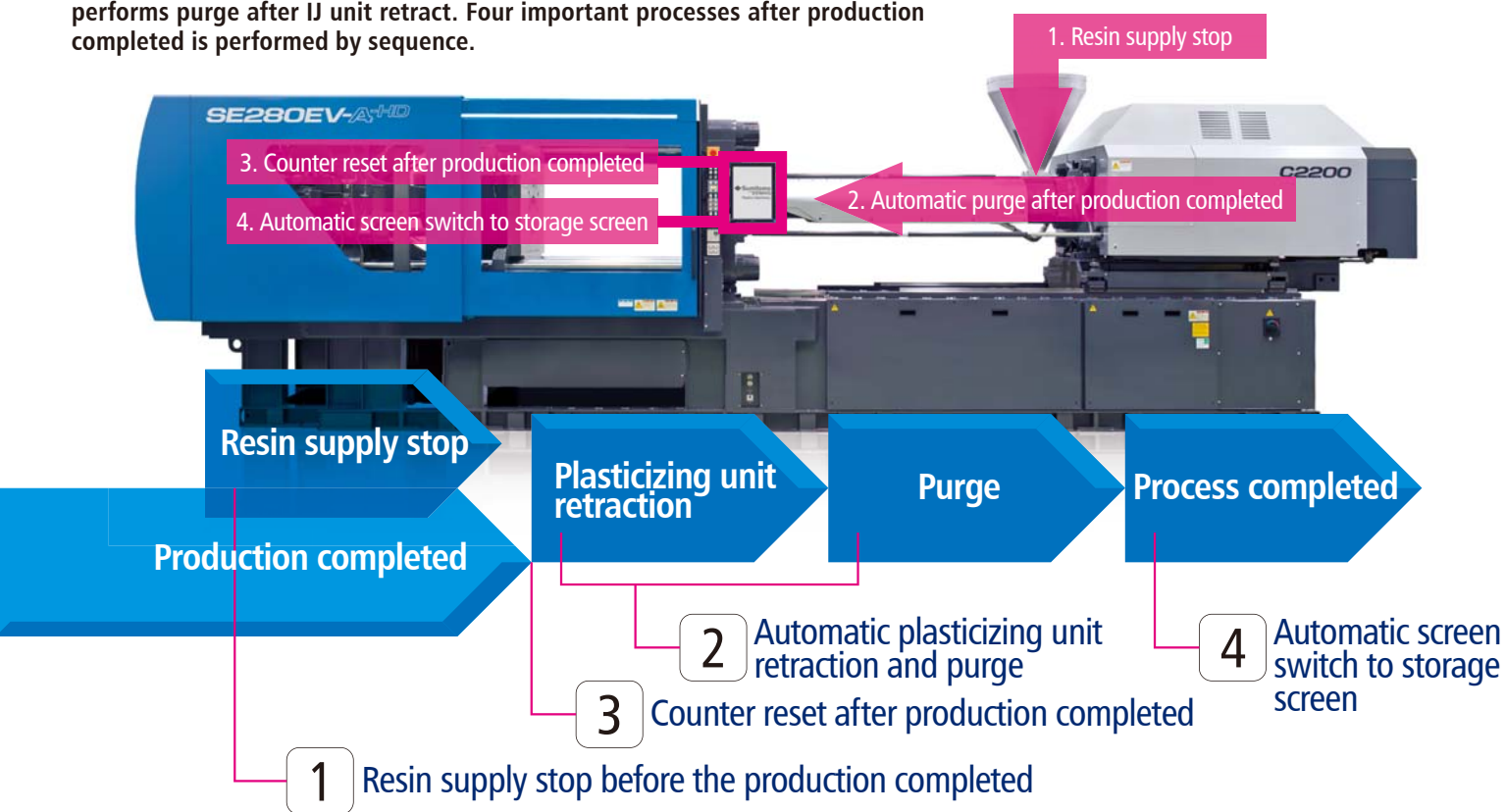
Overview

Production complete processes are carried out by IMM automatically. It reduces set up time and prevents careless mistakes.



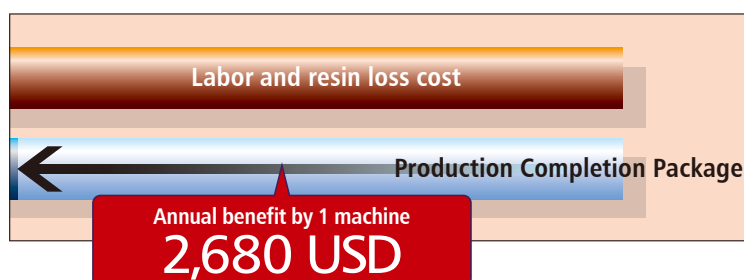
Configuration

Before production complete, the resin feeder stops. Then IMM automatically performs purge after IJ unit retract. Four important processes after production completed is performed by sequence.



Example benefits

■ Production loss reduction by "Production Completion Package"



You can save labor cost and resin loss by automatic sequence after production completed.

Basis for calculating economic benefit
 - Labor for IMM stop process :
 25 min. x 200 times a year (Total costs 2,230 USD)
 - Resin loss (POM)
 500 g x 200 times a year (Total costs 450 USD)

Specifications

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Specifications

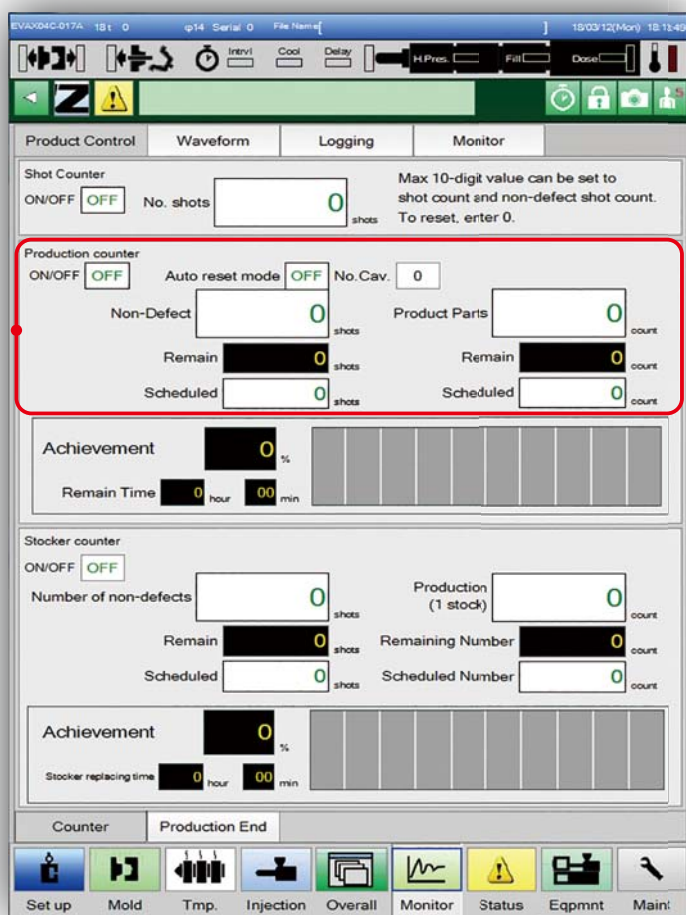
Specifications, settings and monitoring items for each of the Production Completion Package are as followings.

●The operating window is displayed by selecting "Monitor" on the "Production Management" tab.

1 Resin supply stop

Before production complete, IMM sends the signal to resin feeder for resin supply stop.

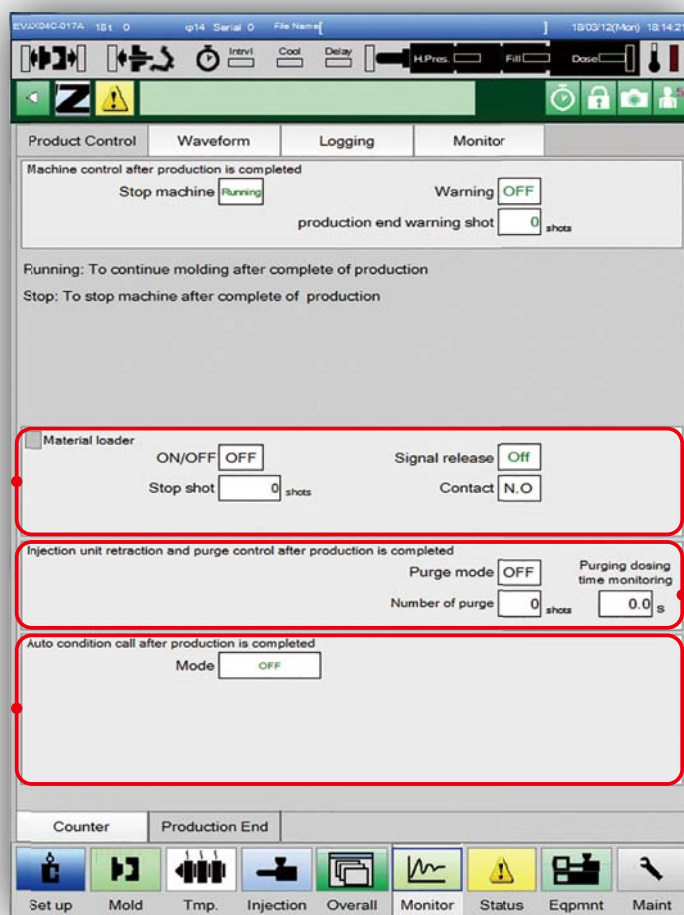
- Setting: Number of production shots / Signal type (Dry A/B contact)
- Modifications of dryer and resin feeder are required.



2 Automatic purge after production completed

After production completed, the IJ unit automatically retract and preform purge.

- Setting: Number of purging times
- Monitoring item: Purge dosing time



3 Counter reset after production completed

After the current production run ends, the production count is automatically reset.

- Setting: ON/OFF

4 Automatic screen switch to storage screen

After purging ends, the Molding Conditions Screen is automatically displayed.

- Setting: Mode selection

Purging saucer [C052] ● Recommended option, available model: SEEV-A-HD

With Production Completion Package, purging saucer is recommended to collect scattered resin.

